

SEA DOO FOUR STROKE PRODUCTS

RIVA PERFORMANCE PARTS KIT AND RPM KITS



RXP STAGE I KIT

Kit Part # RS-RPM-RXP-1
Stock 67-68 mph
RPM Kit 72 mph @ 8,100 RPM

Description	Quantity	Part No.
RIVA RXP Power Filter Kit	1	RS13050-06
RIVA RXP Pump Wedge	1	RS23050
RIVA RXP Top Loader Intake Grate	1	RS22050
Solas Concord Impeller	1	SRX-CD-14/19R

RXP STAGE II KIT

Kit Part # RS-RPM-RXP-2
Stock 67-68 mph
RPM Kit 75 mph @ 8,100 RPM

Description	Quantity	Part No.
RIVA RXP Power Filter Kit	1	RS13050-06
RIVA RXP Supercharger Impeller	1	RS1750-001A
RIVA RXP Power Cooler Kit	1	RS1750-PC
RIVA RXP Rear Exhaust Kit	1	RS15050-1
RIVA RXP Top Loader Intake Grate	1	RS22050
Solas Concord Impeller	1	SRX-CD-15/20R
RIVA RXP Pump Wedge (2-degree)	1	RS23050
RIVA RXP Pro-Series Sponson Kit	1	RS26050
RIVA O.P.A.S. Performance Block-off Kit	1	RS29050-1

RXP STAGE III KIT

Kit Part # RS-RPM-RXP-3
Stock 67-68 mph
RPM Kit 80+ mph @ 8,400 RPM

Description	Quantity	Part No.
RIVA RXP Power Filter Kit	1	RS13050-06
RIVA RXP Pro-Series Supercharger Housing & Impeller	1	RS1750-2M011
RIVA RXP Power Cooler Kit with Pro-Series Blow-off Valve	1	RS1750-PC-001
RIVA RXP Pro-Series Fuel Injector Kit	1	RS12050-I-KIT
RIVA RXP Rear Exhaust Kit	1	RS15050-1
RIVA Pro-Series ECU* *2004-05 = A · 2006 = B · 2007 = C	1	RS11850-01-YEAR*
RIVA RXP Thermostat Kit	1	RS1015
RIVA RXP Valve Spring Retainer Kit	1	RS19050-VTU
RIVA RXP Heavy Duty Supercharger Clutch Washers	1	RS1750-HDW-946
RIVA RXP Top Loader Intake Grate	1	RS22050
RIVA/Skat-Trak Swirl Impeller with Billet Nose Cone	1	SP-IMP-159-15-19R
RIVA RXP Pump Wedge (2-degree)	1	RS23050
RIVA RXP VTS Extension Rod	1	RS23050-ER
RIVA RXP Pro-Series Reduction Nozzle	1	RS23050-N
RIVA RXP Pro-Series Sponson Kit	1	RS26050
RIVA O.P.A.S. Performance Block-off Kit	1	RS29950

RXT STAGE I KIT - RXT/05-06 GTX SC-LTD

Kit Part # RS-RPM-RXT-1
Stock 64-65 mph
RPM Kit 68-69 mph @ 8,100 RPM

Description	Quantity	Part No.
RIVA RXT Power Filter Kit	1	RS13050-06
RIVA RXT Pump Wedge	1	RS23050
RIVA RXT Top Loader Intake Grate	1	RS22055
Solas Concord Impeller	1	SRX-CD-14/17R
RIVA O.P.A.S. Competition Kit	1	RS29055

RXT STAGE II KIT - RXT/05-06 GTX SC-LTD

Kit Part # RS-RPM-RXT-2
Stock 64-65 mph
RPM Kit 71-72 mph @ 8,100 RPM

Description	Quantity	Part No.
RIVA RXT Power Filter Kit	1	RS13050-06
RIVA RXT Supercharger Impeller	1	RS1750-001A
RIVA RXT Power Cooler Kit	1	RS1750-PC
RIVA RXT Rear Exhaust Kit	1	RS15050-1
RIVA RXT Top Loader Intake Grate	1	RS22055
Solas Concord Impeller	1	SRX-CD-13/19R
RIVA RXT Pump Wedge (2-degree)	1	RS23050
RIVA RXT Pro-Series Sponson Kit	1	RS26050
RIVA O.P.A.S. Performance Block-off Kit	1	RS29050-1

RXT STAGE III KIT - RXT/05-06 GTX SC-LTD

Kit Part # RS-RPM-RXT-3
Stock 64-65 mph
RPM Kit 74-75 mph @ 8,400 RPM

Description	Quantity	Part No.
RIVA RXT Power Filter Kit	1	RS13050-06
RIVA RXT Pro-Series Supercharger Housing & Impeller	1	RS1750-2M011
RIVA RXT Power Cooler Kit with Pro-Series Blow-off Valve	1	RS1750-PC-001
RIVA RXT Pro-Series Fuel Injector Kit	1	RS12050-I-KIT
RIVA RXT Rear Exhaust Kit	1	RS15050-1
RIVA Pro-Series ECU* *2004-05 = A · 2006 = B · 2007 = C	1	RS11850-01-YEAR*
RIVA RXT Thermostat Kit	1	RS1015
RIVA RXT Valve Spring Retainer Kit	1	RS19050-VTU
RIVA RXT Heavy Duty Supercharger Clutch Washers	1	RS1750-HDW-946
RIVA RXT Top Loader Intake Grate	1	RS22050
RIVA/Skat-Trak Swirl Impeller with Billet Nose Cone	1	SP-IMP-159-15-18R
RIVA RXT Pro-Series Reduction Nozzle	1	RS23051-N
RIVA RXT Pro-Series Sponson Kit	1	RS26050
RIVA O.P.A.S. Performance Block-off Kit	1	RS29950-1

*When ordering the Riva Pro-Series ECU you must specify the year of the Sea Doo RXP or RXT.

SEA DOO FOUR STROKE PRODUCTS



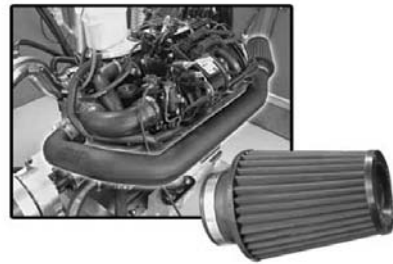
R&D RXP POWER PLENUM FILTER KIT

Description	Part No.
RXP (215 HP)	203-00215



R&D RXT/GTX-SC POWER PLENUM FILTER KIT

Description	Part No.
RXT (185/215 HP)	203-95003
GTX-SC (185/215 HP)	
GTX 4-TEC NA (115 HP)	203-95002



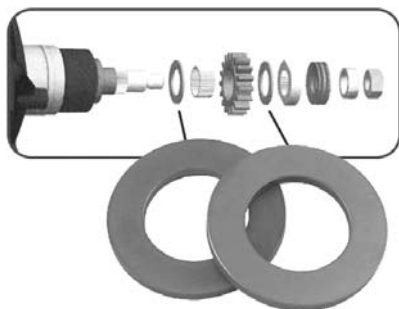
RIVA RXP/RXT/GTX-SC POWER FILTER KIT

Sea Doo	Part No.
Power Filter Kit, Performance, SD RXP/RXT (04-07) GTX-SC	RS13050-06
Power Filter Kit, Performance, SD (03) GTX-SC only	RS13050-03
Power filter only, for RS 13050-03/06	RS13050-2



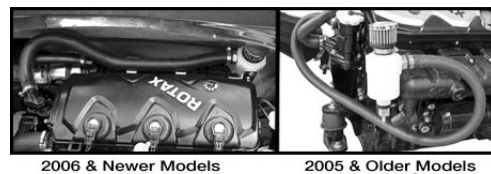
RIVA RXP PRO-SERIES POWER FILTER KIT

Sea Doo	Part No.
Power Filter Kit, Pro-Series, SD RXP	RS13056
Pre-Filter Assembly only, For RS13056	RS13056-PF



Riva	Part No.
Washers, Heavy-duty Clutch '04-05 RXP/RXT/GTX Supercharger	RS1750-HDW-945
Washers, Heavy-duty Clutch '06 RXP/RXT/GTX Supercharger	RS1750-HDW-946

R&D	Part No.
Sea Doo RXP 215 h.p. / RXT and GTX SC	613-95001
Sea Doo 185 h.p.	613-95002



RIVA RXP/RXT CATCH CAN OIL BREATHER SYSTEM

Sea Doo	Part No.
Breather, Catch Can Kit, SD RXP RXT GTX 4-TEC	RS19050-BCC



Power Cooler Kit with Performance Blow-off Valve



Power Cooler Kit with Pro-Series Blow-off Valve



Block off for OF Intercooler

RS1750-PC-TK



Power Cooler Mounting Bracket

RS1750-PC-UK

RIVA SD POWER COOLER

Description	Part No.
Power Cooler, w/Performance Blow-off Valve SD RXP/RXT/'05-06 GTX-SC Ltd.	RS1750-PC
Power Cooler, w/Pro-Series Blow-off Valve SD RXP/RXT/'05-07 GTX-SC Ltd.	RS1750-PC-001
Upgrade kit, Pro-Series Aluminum Tube Set (for RS1750-PC) Includes Performance Blow-off Valve	RS1750-PC-UK
Upgrade Kit, Pro-Series Aluminum Tube Set (for RS1750-PC)	RS1750-PC-TK
Exhaust Kit, Rear, SD RXP/RXT/'04-07 GTX-SC	RS15050-1

FUEL SYSTEMS
ENGINE/GASKETS
EXHAUST
DRIVE LINE HANDLING
ELECTRICAL
WATERLINE /BILGE
STEERING & CONTROLS
BODY
ACCESSORIES
SERVICE TOOLS /HARDWARE
CHEMICAL
FREESTYLE & BOOSXR
FOUR STROKE

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RIVA PRO-SERIES SD SUPERCHARGER HOUSING AND IMPELLER

Description	Part No.
Supercharger Housing & Impeller SD RXP/RXT/05-07 GTX-SC Ltd.	RS1750-2M011

RIVA/VORTECH RXP/RXT/GTX-SC SUPERCHARGER IMPELLER

Description	Part No.
Supercharger Impeller, all SD RXP/RXT/GTX-SC Nut, Supercharger Impeller, RIVA	RS1750-001A RS1750-001A-N



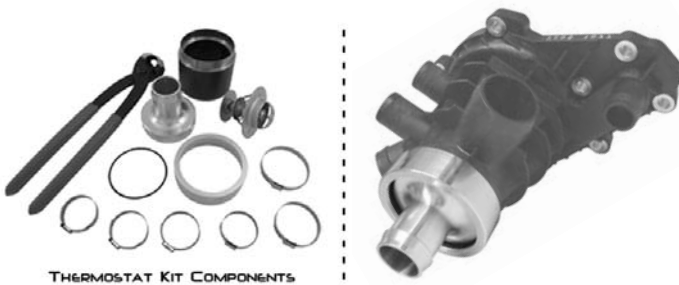
RIVA SD SUPERCHARGER BLOW-OFF VALVE KIT

Sea Doo	Part No.
Blow-off Valve Kit, SD Supercharger, RXP/RXT/GTX-S	RS1750-BV



RIVA SEA DOO VALVE TRAIN UPGRADE KIT

Sea Doo	Part No.
Upgrade Kit, Valve Train, SD RXP/RXT/GTX	RS19050-VTU
Tool, Valve Compression, SD 4-TEC	RS19050-VCT



RIVA RXP/RXT/GTX THERMOSTAT KIT

Sea Doo	Part No.
Thermostat Kit, SD RXP/RXT/GTX	RS1015



R&D SEA DOO RXP CRANKCASE BREATHER KIT

Sea Doo	Part No.
Sea Doo RXP Crankcase Breather Kit	203-00216



SUPERCHARGER SLEEVE FOR SEA DOO RXP / RXT / GTX SC

Sea Doo	Part No.
Supercharger Sleeve 3.5" diameter	613-95035
Supercharger Sleeve 4" diameter	613-95040



RIVA RXP / RXT REAR EXHAUST KIT

Sea Doo	Part No.
RXP/RXT Rear Exhaust Kit	RS15050

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SKAT TRAK IMPELLER

Description	Part. No.
RXP*	SS598328SW1021
GTX/4Tec S/C*	SS558323SW1621
GTX/4Tec N/A*	SS558323SW1520
RXT*	SS598328SW1021
RXP (3 blade)	SS5959832831318
RXP (3 blade)	SS5959832831419

*4 Blade impeller



SOLAS IMPELLERS

Description	Part. No.
RXP Stock	SRX-CD-1419
RXT Stock	SRX-CD-1318
GTX-SC Stock	SR-CD-1220
GTX-SC Ltd	SR-CD-1220



IMPELLER HOLDER TOOL

Sea Doo	Part. No.
K. GTX 4Tec Super Charged	DS#70
L. RXP	DS#71



RIVA TOP-LOADER INTAKE GRATES

Description	Part. No.
RXP	RS22050
RXT/GTX-SC	RS22055



R&D AQUAVEINS

Description	Part. No.
02-04 GTX 4-Tec All Models, 02-03 GTX951 DI RXT	113-95000
RXP 215	113-95001
RXP 215 Pro Aquavein & Girdle Kit	113-95002



WR221



WR223



WR226

WORK MAXILOADER

Description	Part. No.
GTX 4Tec 02-05, GTX Super-charged 03-04, RXT	WR221
RXP 04-06	WR223
GTI SE 06	WR226



RIVA RXP/RXT SS REPLACEMENT WEAR RING

Replaces original plastic unit with easy press in installation. Durable stainless steel resists debris damage and saltwater corrosion

Sea Doo	Part No.
Replacement Wear Ring	RS33-159-SRX



REPLACEMENT PUMP WEAR RINGS FOR SEA DOO

Sea Doo	Part No.
1998 Up including 4-Tech (Non-Supercharged)	003-501
4-Tech Supercharged 03-04	003-502



RIVA RXP/RXT/GTX-SC BILLET PUMP WEDGE

Description	Part. No.
Billet Pump Wedge	RS23050



R&D 2.5 DEGREE WEDGE KIT

Description	Part. No.
GTX 4-Tec NC 03-05,	143-95002
GTX 4-Tec SC 02-03	
RXP	143-95003



SEA DOO GTX 4-TEC R&D PUMP CONE SPACER AND ANTI-CAVITATION CONE

Description	Part. No.
GTX/RXT/RXP	163-95001
185/215 HP(04-07) Cone	
GTX 4-Tec/RXT	163-95200
Spacer .200 (02-05)	
GTX 4-Tec/RXT	163-95350
Spacer .350 (02-05)	



SEA DOO RXP AUTO TRIM KIT

Description	Part. No.
RXD	163-21502
RXT	163-95003
RXP Pro/Steering Nozzle	163-21500

FUEL SYSTEMS
ENGINE/GASKETS
EXHAUST
DRIVE LINE HANDLING
ELECTRICAL
WATERLINE /BILGE
STEERING & CONTROLS
BODY
ACCESSORIES
SERVICE TOOLS /HARDWARE
CHEMICAL
FREESTYLE & BOOSXR
FOUR STROKE

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FUEL SYSTEMS
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CHEMICAL
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FOUR STROKE



RIVA RXP/RXT/GTX-SC THROTTLE CONVERSION KIT

Description	Part. No.
Stock Grip	RS2455
Aftermarket Grip	RS2455-1



HOT PRODUCTS HANDLEBAR COVER CAP

Description	Part. No.
Handlebar Cover	FB-001-SD



UMI TOP STOP BILLET STEERING SEA DOO GTX 4-TEC, RXP

Description	Part. No.
Top Stop Billet Steering	58-6321
Racing Handlebar	SD-01401POL



UMI TRIM/SWITCH HOUSING FOR SEA DOO GTX 4-TEC, RXP

Description	Part. No.
Silver	SD-01600-CLR



RIVA RXP HIGH FLOW HOOD KIT

Description	Part. No.
RIVA Hood Kit	RS5-0050



RIVA RXP/RXT/GTX PRO-SERIES SPONSON KIT

Description	Part. No.
RIVA Sponson Kit	RS26050



WORK SPONSONS SEA DOO GTX 4-TEC, RXP

Description	Part. No.
GTX 4-Tec 02-04, RXP 04	WR526
GTX 05, RXP 05, RXT 05	WR534



R&D SEA DOO GTX 4-TEC & RXP PRO SERIES SPONSON KIT

Description	Part. No.
RXP/RXT/ GTX 4-Tec 03-04	123-95100
RXP/RXT/ GTX 4-Tec 05-06	123-95101



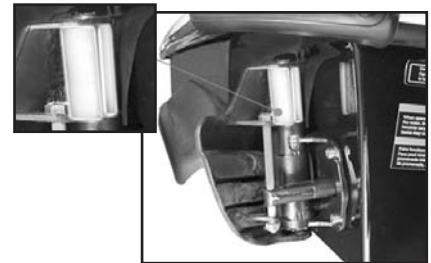
RXP PRO-SERIES OPAS BLOCK-OFF KIT

Sea Doo	Part No.
RXP	RS29950



RXP/RXT/GTX-SC PERFORMANCE OPAS BLOCK-OFF KIT

Sea Doo	Part No.
RXP/RXT/GTX-SC	RS29050-1



RIVA RXT/GTX COMPETITION OPAS KIT

Sea Doo	Part No.
R&D GTX 4TEC O.P.A.S. Off shore Kit	123-95000
R&D GTX 4TEC/RXT O.P.A.S. Closed Course Kit	123-95001
RIVA RXT/GTX Competition O.P.A.S. Kit	RS-29055



R&D HYDRO FORCE STEERING NOZZLE

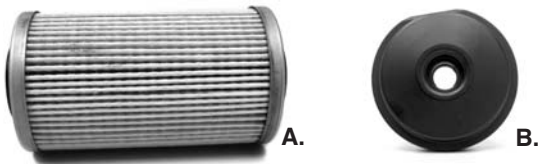
Sea Doo	Part No.
RXP (+15mm)	163-21500

SEA DOO FOUR STROKE PRODUCTS



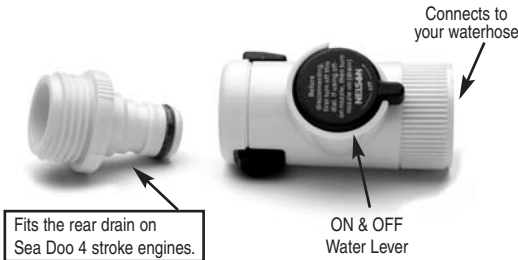
POWERSHOT ADJUSTABLE FUEL TUNER

Sea Doo	Part No.
GTX / GTI 4-TEC N.A.	803-95000
GTX 4-TEC SC (185 HP)	803-95001
RXP / RXT / GTX 4-TEC (215 HP)	803-95002



OEM REPLACEMENT AFTERMARKET OIL FILTERS

Sea Doo	Part No.
A. All Sea Doo 4-stroke	006-560
B. All Sea Doo 4-stroke oil filter cap	006-562



SNAP CONNECT AND FLOW CONTROL

Description	Part No.
Snap Connect and Flow Control, Flush Kit	SC-2900



RXP

Black/Yellow/Silver
Black/Silver/Black

Sea Doo	Part No.
Ultra Grip Top RXP	USDRXP-BK/SL/BK
Sure Grip Top RXP	SSDRXP-BK/SL/BK
Ultra Grip Top RXP	USDRXP-BK/YW/SL
Sure Grip Top RXP	SSDRXP-BK/YW/SL



NGK SPARK PLUG

Description	Part No.
NGK Plug for Sea Doo GTX 4-Tec	DCPR-8E



HYDRO-TURF OIL EXTRACTOR

Description	Part No.
Hydro-Turf Oil Extractor	OIL01



HYDRO-TURF MATS

Description	Part No.
GTX DI (02) & 4-Tec (02), RXT 05, GTX (03-06)	HT88
RXP	HT89



4-TEC GTX RXT

Black/Silver/Rust
Black/Silver/Black

Sea Doo	Part No.
Ultra Grip Top RXT	USDGTX-BK/SL/BK
Sure Grip Top RXT	SSDGTX-BK/SL/BK
Ultra Grip Top RXT	USDGTX-BK/SL/RU
Sure Grip Top RXT	SSDGTX-BK/SL/RU



SEA DOO FOUR STROKE POWER SOURCE BATTERY

Description	Part No.
L-6 5/8"	WP30CL-B
W-5 3/16" H-7 3/16"	



S1102M

NEW MES AQUA TORQUE STARTERS

Description	Part No.
4 Tec (4 Stroke)	S1102M



SEA DOO COVERCRAFT COVER

Sea Doo	Part No.
GTX 4-Tec (02-05), GTX 4-Tec Ltd (03-05), GTX 4-Tec VTCE (03), GTX DI (02-05)	XW860BL
RXP (04-05)	XW868BL
RXT (05-06)	XW874BL



TORX® SOCKET SET FOR SEA DOO

Description	Part No.
Torx Socket Set	LS26750

FUEL SYSTEMS	ENGINE/GASKETS	EXHAUST	DRIVE LINE HANDLING	ELECTRICAL	WATERLINE /BILGE	STEERING & CONTROLS	BODY	ACCESSORIES	SERVICE TOOLS	CHEMICAL	FREESTYLE & BOOSXR	FOUR STROKE
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FUEL SYSTEMS
ENGINE/GASKETS
EXHAUST
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FOUR STROKE



IMPROS CUSTOM MODIFIED SOLAS IMPELLERS

Impros is a qualified, full service impeller modification facility with more than 20 years in the PWC impeller business. Providing custom performance impellers to reputable engine builders, world class racers, and companies seeking to maximize the pump performance for their customers. Impros is recognized as the "Only" Factory Authorized Solas Service Center. Now available to you from Hot Products.

KAWASAKI 800 SXR IMPROS CUSTOM SOLAS SET BACK IMPELLERS

Hot Products Set Back impellers are custom pitched to maximize performance & engine rpm for specific applications. These Solas Dynafly impellers are machined -5mm to set them closer to the pump vanes, which maximizes pump hook up. The impellers fit right into stock SXR pump, with & without the TBM Super Pump Cone.

RACE CLASS	DESCRIPTION	PART NO
Freestyle	13/19 Solas Dynafly -5mm	KPDF1319SB
Stock	13/21 Solas Dynafly -5mm	KPDF1321SB
Limited	13/23 Solas Dynafly -5mm	KPDF1323SB
Modified	14/24 Dynafly -5mm	KPDF1424SB

YAMAHA SUPERJET FREESTYLE IMPROS CUSTOM SOLAS SET BACK IMPELLERS

Hot Products set back custom pitched impellers are modified to maximize bottom end acceleration & hook up for your SuperJet. These Solas Concord impellers are set back -3mm & pitched to give your SJ explosive bottom end response, so you can get the most air out of your ski! These impellers work with the stock pump, with & without the TBM Super Pump Cone.

RACE CLASS	DESCRIPTION	PART NO
Stock/Ltd.	13/15 Solas Concord -3mm	YBCD1315SB
Modified	13/16 Solas Concord -3mm	YBCD1316SB

IMPROS PRO-CONE

Improve pump efficiency and increase performance!

Made of durable 6061-T6 Billet aluminum, the PRO-CONE improves efficiency, performance and is quicker & easier to install than the rubber versions. The Yamaha Pro-Cone utilizes a stainless steel nyloc set screw, and comes with a free allen wrench for ease of installation. The new Kawasaki Pro-Cone is designed with an o-ring seal for the shaft splines and an o-ring that snaps it into the impeller so it stays in place. The new SuperJet Cone is a two-piece design made specifically for the smaller SuperJet/FX-1 shafts!

The durable new Pro-Cone is a must-have with the new high horsepower watercraft creating extreme pump pressures. Rubber impeller cones tear off creating an inefficient pump, and performance loss.



Description	Part No.
Solas Yamaha YF model impellers (GPR, XLL)	PC-YF
Solas Yamaha YB/YD models (GP1200, Raider, Blaster, GP 800)	PC-YB
Solas Yamaha YB Impellers (Made specifically for Superjet/FX-1)	PC-YBSJ
Solas Kawasaki KH, KG, KF & KE Impellers (Ultra 150, ZXi/STX 1100/900/750, SXi)	PC-KH



2006 WORLD FINALS
LAKE HAVASU, AZ

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JIN OMURA