

R&D KAWASAKI ULTRA 250/260/300 HIGH PERFORMANCE AIR INTAKE SYSTEMS

The R&D high performance Air Filter Kit will improve acceleration and top speed performance by increasing air flow and reducing air temperatures that enter directly into the Ultra 250/260/300X's air plenum box area. The O.E.M. air plenum box on the Ultra 250/260/300X's is a great design that will flow plenty of air. However, the air that feeds the plenum box is heated by the engine. R&D has created an easy to install "flat filter" that installs directly in place of the large center access inspection cover located directly under the main glove box.

The R&D Flat Air Filter insert will allow unrestricted fresh and cool air to enter the air plenum box area which will add power you can feel and a nice high performance tone. The R&D Performance Filter Kit also features two filters, one for each of the surge and blowoff protections valves. The O.E.M. surge valve recycles compressed hot air back into the air box plenum at idle and under deceleration conditions. The R&D surge and blowoff valve filter kit removes the air recycling hoses which will keep the hot air from entering the air plenum box reducing the engines intake air temperatures. The R&D Ultra 250/260/300X's Air Filter Kit offers great performance tips on how to remove the restrictive air vent hoses which will further reduce the under seat ambient air temperatures. The R&D Filter system does not remove or alter the O.E.M. plenum box in any way, therefore there are no questions to be answered regarding water ingestion!

The R&D Filter Kit is easy to install with no modifications required to the O.E.M. parts. IJSBA legal for all classes.

A. & B. R&D Ultra 250/260/300X Cool Air Intake Kit	215-25000
This kit consists of one of each 215-25001 & 215-2	4999
A. R&D Ultra 250/260/300X Surge and Blowoff	215-25001
Valve Air Filter Kit Only (2 pieces)	
B. R&D Ultra 250/260/300X Cool Air	215-24999

Intake Flat Filter Only



OVERALL WINNER JEAN BRUNO PASTORELLO/CHRIS MACCLUGAGE TEAM AT 2013 HOT PRODUCTS IJSBA MARK HAHN MEMORIAL HAVASU 300



RIVA ULTRA 250/260/300 PERFORMANCE POWER FILTER KIT

RIVA's Ultra Performance Power Filter Kit: Delivers greatly improved acceleration and increased top speed by replacing the restrictive stock intake system. The Power Filter feeds your supercharger with an increased volume of air via a large 4" diameter intake duct and oversized K&N filter element. Ducting is precision formed from a race proven composite that will not conduct heat to incoming air. Includes water-repellent pre-filter. IJSBA legal for all classes.

Description	Part No.
RIVA Racing Ultra 250X/250LX/260X/260LX	RK13090
Performance Power Filter Kit	
RIVA Racing Ultra 300X/300LX	RK13100
Performance Power Filter Kit	
RIVA Replacement Power Filter only	RK13090-2
for RK13090/RK13096/RK13100	
RIVA Pre-Filter only for RK13090-2	RK13090PF-BK



Part No.



RIVA ULTRA 250/260 BYPASS UPGRADE KIT

Easy to install Bypass Upgrade Kit contains all parts necessary to redirect hot air from the engine's bypass valves and crankcase vent; eliminating power-robbing engine emissions from entering your air intake system. Kit includes fitted K&N filters for bypass & blow-off valves and crankcase vent. Designed to work with both RIVA Pro-Series & Performance Power Filter Kits for Ultra 250X/260X (RK13090). Shown above.

Description	Part No.
RIVA Ultra 250X/260X Bypass Upgrade Kit	RK1750-BPUK
*This kit is not compatible with the 300X model.	

KV/WVCVKI	4-STROKE MODEL —
MODEL	YEAR
ULTRA LX*	2007-2013
ULTRA 250X	2007-2008
ULTRA 250LX	2007-2008
ULTRA 260X	2009-2010
ULTRA 260LX	2009-2010
ULTRA 300X	2011-2013
ULTRA 300LX	2011-2013
STX 12F	2004-2008
STX 15F	2004-2013
*Normally Aspirated	





RIVA SPEED CONTROL OVERRIDE MODULE

- Removes restrictive speed limiter system.
- Increases top speed utilizing stock ECU.
- Works on all US model 2011-12 Ultra 300X & Ultra 300LX.
- U.S. models will gain 3-4mph with no additional modifications.
- Allows further top speed gains through aftermarket modifications.
- All original dash functions are retained.
- Easy plug-in installation.

DescriptionPart No.RIVA Speed Control OverrideRK11100-SCOMModule 300X/300LX (2011-12)



R&D ULTRA 300X SPEED-UP MODULE (SPEED CONTROL OVERRIDE)

- 3-4 MPH top speed improvement
- Retains O.E.M dash functions, Eco mode, and Cruise Control
- Plugs into O.E.M. harness terminals for a factory looking install, completely stealth to the ECU
- Improved RPM performance (up to 300+)
- Full Boost levels achieved (2 pound boost addition)
- Top speed performance significantly improved.
- 10 minute plug and play performance
- Works well with all other performance bolt on parts (R&D Ride Plate & Aquavein Scoop Grates)

Description	Part No.
R&D Ultra 300X Speed-Up Module (2011-12)	801-15300



ULTRA 250/260 HIGH PERFORMANCE ECU REPROGRAMMING SERVICES

R&D is proud to announce the new Ultra 250/260 ECU reprogramming services. The engineering staff at R&D has developed ECU programs to allow new performance levels to be reached for recreational enthusiasts and racers who are interested in more performance through reprogramming the OEM ECU. Entry level programs will allow the enjoyment of advanced ignition timing, and re-calibrated fuel maps. The Ignition timing and fuel maps are developed to safely maximize performance with 91 octane fuel. Programs offered are recreational performance tuned

with 91 octane fuel. Programs offered are recreational performance tuned with safe AFR values, and can be further custom tuned (Richened) to accommodate additional boost levels. Customers who have purchased an R&D Powershot Fuel Control Unit can use the Powershot to further custom tune the AFR to work with the new ECU Program.

R&D Powershot Fuel Control Units are not required on entry level recreational programs using stock boost. However, custom fuel tuning with the Powershot Fuel Tuner can be an add-on or additional upgrade that is suggested for higher performance applications with increased boost. Fuel tuning or AFR conditions should always be checked and verified as values will always be slightly different from one engine set up to another. R&D strongly suggests that AFR tuning be periodically verified using Innovate Products LM1 or LC1 Logging Kit also available from R&D. Part. # 900-04378*

*Special Order item.

R&D R3 Reprogrammed ECU with an 8800 rpm rev limiter, increased ignition timing and custom fuel maps to improve bottom and mid range acceleration with a 2.5 mph gain in top speed. Designed for recreational use with 91 octane fuel.

Description	Par	t No.
Ultra 250X R3 ECU Reprogramming	801-02	503
Ultra 260X R3 ECU Reprogramming	801-02	603

*R&D does not currently offer ECU reprogramming for the Ultra 300X.



R&D ULTRA 250/260/300 POWERSHOT ADJUSTABLE FUEL TUNER

The R&D Powershot fuel injection tuner

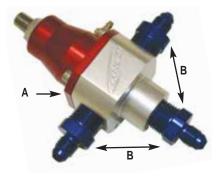
will deliver increased horsepower, acceleration, and stronger mid-range performance by delivering a higher performing Air to Fuel Ratio (A.F.R) to engine. Many of today's high performance fuel injected four stroke muscle craft have a lean A.F.R. R&D Performance has tested, documented, and analyzed the O.E.M fuel maps on every current fuel injected four stroke watercraft, and pre-programmed and coded the new R&D Powershot fuel injection control module to safely alter the O.E.M. fuel map to a higher performing and safer A.F.R. (richer). More horsepower, greater acceleration and stronger mid-range are the result when the proper A.F.R. is achieved and is tuned for optimum performance.

The R&D Powershot is fully adjustable on the fly (with the engine running, observed and tuned while riding), and will accommodate a wide range of adjustability to properly performance tune the A.F.R. for any combination of aftermarket parts. The R&D Powershot will add horsepower, reliability, and adjustability to any electronic fuel injected two or four stroke personal watercraft engine.

Description Part No.

R&D Ultra 250/260/300X Powershot Fuel Tuner 801-25000





R&D UNIVERSAL FUEL PRESSURE REGULATOR

Universal bypass fuel pressure regulator for carbureted or EFI fuel systems applications. Base fuel pressure is adjustable from 20 to 60 PSI with high pressure spring (installed). Ideal for carbureted and EFI bypass applications where more flow and superior pressure control are desired.

The universal type bypass style regulator is capable

of handling any fuel pump up to 250 GPH. Replace "Deadhead" regulator performance and experience full flow volume and steady fuel pressure.

Description	Part No.
A. R&D Fuel Pressure Regulator	801-25010
(Fittings not included)	
B. #4 AN Straight Fitting (Blue Anodized)	611-27503
(Sold individually)	



R&D UNIVERSAL #4 AN FUEL RETURN LINE FITTING ADAPTER KIT

The R&D Universal Fuel Return Line Adapter Fitting can be installed into the top of any fuel tap assembly by finding a clear area on top of the fuel tap system large enough to install the fitting. Drill a 15/32" or #56 (.468) drill size hole and install the

fitting using the kit supplied aluminum seal washer on each side of the fitting. The R&D universal fuel return fitting kit is the safest and cleanest way to properly install a fuel return to the top of any make or model fuel tap assembly. Kit comes with one #4 AN bulkhead fitting, one # 4 AN bulkhead nut, and two #4 AN 7/16" Aluminum washers.

Description	Part No.
R&D Universal #4 AN	611-26002
Style Fuel Return Line Adapter Kit	



R&D FUEL PRESSURE GAUGE

R&D offers the Autogage fuel pressure gauge gives the best reference in verifying and monitoring fuel pressure precisely on any supercharged or boosted engine. 0 to 100 psi.

Description	Part No.
R&D Fuel Pressure Gauge	900-02180



R&D ULTRA 250X ENGINE PERFORMER KIT

STOCK ULTRA 250X AVG. SPEED • 65.5-66 MPH @ 7600-7700 RPM STAGE 1 PERFORMANCE KIT • 72-72.5 MPH @ 8050-8100 RPM

The R&D Performer Engine Kit Option will add a great boost in overall power. Increased low end and mid range response and acceleration, as well as a solid 2 MPH gain in top speed performance. The R&D Performer Engine Kit will deliver more horsepower reliably with the properly matched fuel control component parts only available through R&D. The R&D Performer Engine Kit will perform excellent in all recreational riding conditions using 91 octane pump gasoline. Sold as complete kit only.

— The R&D Ultra 250X Performer Engine Kit #611-24349 consists of: —

Description	Part No.
R&D Tensioner Wheel	611-25000
R&D 1 to 1 Supercharger Wheel	611-25011
R&D Powershot	801-25000
R&D 255 Low Pressure Fuel Pump	811-25255
R&D Fuel Pump Installation Tool	811-25257



R&D UNIVERSAL HIGH PERFORMANCE HIGH VOLUME FUEL PUMP KITS

All R&D fuel pumps have been precision flow rate tested and charted in (LPH) liters per hour.

R&D fuel pumps arrive complete with terminal connectors for both the new high performance pumps quick connect installation, as well as extra terminal connector parts for the O.E.M. pump for use when converting back to stock. The R&D quick connect terminals help make fuel pump testing easy when switching from a low pressure to a high pressure fuel pump.

Description	Part No.
R&D 255 LPH (Liter Per Hour)	811-25255
Low Pressure Fuel Pump Kit (Performer Kit)	
R&D 255 LPH (Liter Per Hour)	811-25256
High Pressure Fuel Pump Kit (400hp Aftermarket S	Supercharger)
R&D Fuel Pump Swedge Tool*	811-25257
*NOTE: R&D High Performance fuel pumps are .040 larger than O.B	E.M. Mitsubishi fuel

pumps on Yamaha's and Kawasaki's, therefore it may be necessary to use the R&D Fuel Pump swedge tool to enlarge the fuel pump housing for easy installation.



ULTRA 250/260/300 **OEM FUEL PUMP** PRESSURE REGULATOR **BLOCKOFF FITTING**

R&D offers a Fuel Pump Pressure Regulator Blockoff Fitting Kit which will allow the O.E.M. stock in tank fuel pressure regulator to be removed completely and replaced with a billet part which is necessary when installing an aftermarket externally adjustable fuel pressure regulator. The R&D fitting is manufactured to "Deadhead" or block the port solid, however, the fitting is pre-machined and tapped and can be relief drilled to be able to install a Mikuni Super BN Series Main (High) jet directly into the fitting for a small in tank restrictor jet which for fine tuning fuel pressures. *Mikuni Jet not included.

Description Part No. R&D 250/260/300 Fuel Pump Pressure

Regulator Blockoff Fitting

811-25100



R&D ULTRA 250/260/300 DEEP FUEL PICKUP

The R&D Deep Fuel Pickup is designed to maximize fuel volume. The stock fuel

pickup is located horizontally in the gas tank three inches above the bottom of the tank. This leaves approximately 5 gallons of unusable fuel in the bottom of the tank. The R&D Deep Fuel Pickup relocates the stock fuel pickup to the bottom of the tank in a vertical position. The new positioning allows for 24 percent more riding time per tank of gas.

Description Part No. R&D Ultra 250/260/300 Deep Fuel Pick Up 801-25100



R&D ULTRA 250X **HIGH FLOW FUEL INJECTOR KIT**

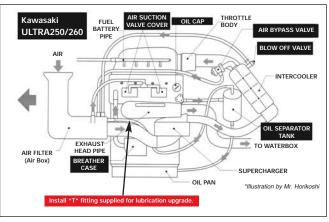
When boosting the horsepower on a Kawasaki four stroke fuel injected engine, whether using high

compression pistons, cams, or higher ratio supercharger compressor wheels, it will be necessary to increase the fuel flow delivery. The O.E.M. Kawasaki injectors have been precision flow rate tested to be 90 to 95 percent peaked on stock units at sea level without modifications. R&D offers high performance fuel injectors with a higher atomization spray pattern that are easily capable of delivering fuel flow specifications to accommodate up to 375-400 horsepower!

R&D has flow rate tested the O.E.M. Ultra 250X injectors and verified them to flow 375cc at 40 PSI of fuel pressure, which rates them to flow 38 pounds of fuel per hour. The R&D High Performance Fuel Injectors have been precision flow rate tested to 625cc at 70 PSI of fuel pressure, which rates them to flow 62 pounds of fuel per hour. R&D High Performance Injectors have been flow rate tested to perform excellent, delivering precise fuel flow at fuel pressure ratings ranging from 40 to 80 PSI. R&D offers only the highest quality fuel injectors, fuel pressure regulators, and fuel management accessories for all your fuel management needs.

Description Part No. R&D Ultra 250X High Flow Fuel Injector Kit 811-25000

WCS







ULTRA 250/260 LUBRICATION UPGRADE KIT

Upgrade your Ultra 250/260 to have a lubrication inlet nozzle kit like the Ultra 300 has directly from the Kawasaki factory. This kit will allow you to spray a aerosol lubricant of your choice into the supercharger, intercooler and throttle body to prevent rust from the excess moisture in the system. Complete instructions, pictures and a diagram supplied for a simple installation.

Description	Part No.
A. Ultra 250/260 Spray Nozzle	IWCS-USU
Inlet for Lubrication	
B. Replacement Plug for Nozzle Inlet Kit	IWCS-SU-P



OVERALL 2ND/3RD FILEPE FILEPE/CARLOS TRUATA TEAM AT 2013 HOT PRODUCTS IJSBA MARK HAHN MEMORIAL HAVASU 300

SYSTEMS

DRIVE LINE

| ELECTRICAL | WATERLINE /BILGE

& CONTROLS STEERING

BODY

ACCESSORIES SERVICE TOOLS

CHEMICA





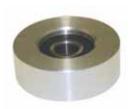
R&D ULTRA 250X/260X SUPERCHARGER PULLEYS

The new R&D Racing Supercharger Pulley Wheel will deliver a noticeable and impressive boost in torque and overall horsepower. Designed and manufactured from high quality billet aluminum and precision hard anodized for superior belt wear resistance. The R&D

Pulley is 3/4 lb lighter than the O.E.M. steel pulley, and delivers 2.5 to 3.5 lbs of additional boost pressure along with 30 horsepower. The holeshot acceleration is a solid 1.5-2 boat lengths over stock with a top speed gain of 1 to 2 mph over stock. The R&D Pulley comes completely assembled with a new high performance bearing, all necessary hardware and installation instructions.

R&D strongly recommends the use of the R&D Powershot Fuel Tuner, R&D High Output Fuel Injectors and High Volume Fuel Pump Kit to increase fuel flow delivery when using the R&D Supercharger Wheel. Not using these recommended parts can result in engine damage due to a lean air fuel ratio.

Description	Part No.
R&D Supercharger Pulley Wheel 1 to 1 (entry level)	611-25011
R&D Supercharger Pulley Wheel 1.05 to 1	611-25105
R&D Supercharger Pulley Wheel 1.1 to 1	611-25110
OEM Replacement Supercharger Pulley	611-25010



R&D ULTRA 250X/260X SUPERCHARGER BELT TENSIONER WHEEL

R&D has significantly improved the Ultra 250X's serpentine belt tensioning wheel system by redesigning and precision machining a new

tensioner wheel with a larger O.D. The new R&D Tensioner Wheel offers a wider adjustment range and helps to reduce belt slippage via more surface area for belt contact. Wheel comes complete with precision bearing installed.

Description	Part No.
R&D Ultra 250X/260X	611-25000
Supercharger Belt Tensioner Wheel	



ULTRA 250X/260X BEARING REBUILD KIT

R&D recommends the inspection of the R&D Supercharger and Tensioner wheel bearings after 15 hours and replacing them after 20 hours. * For the use of R&D supercharger pulleys and tensioner wheel only.

Description	Part No.
R&D Ultra 250X/260X Bearing Rebuild Kit	611-25009



R&D ULTRA 250X/260X SUPERCHARGER WHEEL BILLET **HUB KIT**

The R&D Supercharger Hub Kit will replace the O.E.M.'s vulnerable part with a redesigned and beefed up precision CNC Machined 6061 billet aluminum part that is much stronger

than stock. The new R&D design also offers pulley wheel alignment adjustments with a CNC machined Shim Kit that allows for precision serpentine belt cog alignment. The R&D kit comes complete with a special tool that will indicate the perfect alignment of the crank drive and compressor pulleys. At 8,000 RPM, horsepower and belt life can be greatly sacrificed through misaligned pulleys! The R&D kit offers superior strength, precision pulley alignment, and extended serpentine belt life.

Description	Part No.
A & B. R&D Ultra 250X/260X	611-25001
Supercharger Wheel Hub Kit	
B. R&D Pulley Alignment Tool Only	611-26000



R&D ULTRA 250X/260X/150/12F/15F **BILLET DRIVE COUPLERS**

Billet aluminum drive coupler set for the Kawasaki 250X & 260X. The crank side coupler with the pulley is 1.24lbs lighter than the stock steel coupler. The pulley diameter

is the same as stock. Uses the stock rubber dampener. Clear anodized for protection against saltwater corrosion.

These couplers do not fit the Ultra 300X.

Description	Part No.
Ultra 250X/260X Billet Drive Coupler Set	31-700590
Ultra 150/12F/15F Billet Drive Coupler Set	31-700490



R&D ULTRA 250X/260X SUPERCHARGER WHEEL **PULLER TOOL**

The R&D wheel puller tool makes it fast and easy to remove a supercharger wheel without the removal of the intercooler system or the water muffler assembly. The R&D Supercharger drive wheel puller will save at least an hour on a pulley removal and replacement. A must have tool.

Description Part No. R&D Ultra 250X/260X SC Wheel Puller Tool 611-26004



R&D ULTRA 250X/260X DRIVER WHEEL HOLDER TOOL

The R&D Holding Tool makes it fast and easy to remove and re-install a supercharger wheel without damaging or breaking the wheel hub. Use the holding tool to properly torque the drive bolts and main spline drive bolt. A must have tool.

Description	Part No.
Ultra 250X/260X Driver Wheel Holder Tool	611-26003



R&D ULTRA 250X TEMPERATURE SENSOR INTERFACER

R&D Performance offers a unique supercharger air temp sensor interfacer which may be necessary on some Ultra 250X units. There have been some Ultra 250X models that will default into "limp home mode" if the charger temperature sensor is peaked prematurely. Any Ultra 250 which as this default occur on long rides on hot (115 degree) days should install the R&D Supercharger Temp Interfacer Kit. The Interfacer is an inexpensive fix for this randomly occurring problem on random boats.

Description Part No. R&D Ultra 250X Temperature Sensor Interfacer 801-25008



R&D AUTOMETER 0-35 PSI UNIVERSAL **BOOST GAUGE**

R&D offers the Autometer Ultra-Lite Series 2" mechanical boost gauge to give the best reference in verifying and monitoring boost levels precisely. Installing a precision boost gauge is the only way to know exactly what boost level the compressor is producing. Check and verify constant boost conditions,

verify clutch conditions and true boost level gains when installing aftermarket compressors, compressor wheels, and overdrive compressor drive wheels. The Autometer Gauge kit comes complete with all the necessary hardware, and 10 feet of nylon tubing to install on any watercraft.

Description	Part No.
R&D Autometer Universal Boost Gauge	900-04304
R&D Ultra 250 Boost Guage Adapter	611-26002

*NOTE: It will be necessary to order an R&D Boost Gauge Adapter Kit for the specific make and model of engine.



R&D ULTRA WASTE GATE BLOCK-OFF KIT

The new R&D Waste Gate Block-Off kit is designed to block-off the inconsistent OEM waste gate. The CNC machined part allows

the supercharger to deliver its boost without premature pressure loss from a leaking waste gate. Kit comes complete with gaskets and hardware.

Description	Part No.
R&D Ultra 250/260/300X Waste Gate Block-Off Kit	611-26001



R&D ULTRA 250/260/300 **BOOST GAUGE ADAPTER**

The R&D Boost Adapter installs between the supercharger and the waste gate and allows the ability to mount a boost gauge to it via 1/8" fitting. This will enable an

accurate measurement of boost the supercharger is delivering. Kit comes with gaskets and hardware.

Description	Part No.
R&D Ultra 250/260/300X Boost Gauge Adapter	611-26002



ROGUE RACING ULTRA VALVE COVER BLOCK OFFS

Features:

- Inexpensively replaces worn or leaking valves
- Lowers exhaust temperatures
- Lowers exhaust back pressures
- More consistent top speed averages
- More precise AFR tuning
- More responsive low end performance

Description Part No. Rogue Racing Ultra 250X/LX (07-08), **EBOP-BLK** STX-15F/12F Valve Cover Block Offs

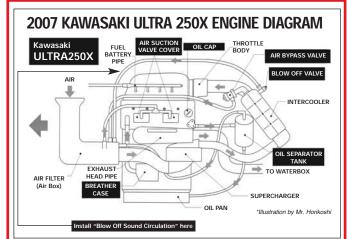


TBM RACING ULTRA 250X VALVE COVER VENT BLOCK OFF PLATE

Complete the valve cover dress up with our Valve Cover Vent Block off Plate.

This is the last piece to give your engine compartment the ultra trick look.

Description Part No. TBM Ultra 250X (07-08) Valve Cover Vent **TBM138** Block off Plate







ULTRA 250/260/300 **BLOW OFF SOUND CIRCULATOR**

The blow off circulator is installed into the air hose located back of the seat. This small piece fits in the blow off return line hose. When you let off the throttle and the blow off valve opens the part will create a racing performance sound from the part.

Description Part No. Blow Off Sound Circulator Ultra 250/260/300 (All) DC-BSS



Check the sound at Youtube

EXHAUST

SYSTEMS

DRIVE LINE ELECTRICAL WATERLINE

BILGE

& CONTROLS STEERING

CHEMICAL



RIVA FREE FLOW EXHAUST KIT ULTRA 250 (07) & STX-15F (04-09)

Enables you to bypass or remove secondary muffler (weight savings of +10lbs) improving engine performance by reducing back pressure and harmful detonation. Formed aluminum exhaust tube is lightweight and powder coated to resist corrosion. Included billet exhaust tip (also sold separately) with laser-etched graphics is anodized to prevent corrosion. High temperature silicone couplers included with detailed installation instructions. Clamps are not included.

Description	Part No
RIVA Racing Free Flow	RK16090
Exhaust Kit Ultra 250X (07), 250LX (07)	
RIVA Racing Free Flow	RK16085
Exhaust Kit STX-15F (2004-09)	



RIVA ULTRA 250 (08)/260/300 FREE FLOW EXHAUST KIT

High quality mandrel bent aluminum exhaust tube will survive meltdowns & backfires. Includes billet exhaust outlet with laser etched graphics that is anodized to prevent corrosion. High temperature silicone couplers included along with detailed installation instructions.

2011-12 Ultra 300: Replaces soft rubber exhaust hose with sturdy aluminum tubing. For maximum performance, use with RIVA Pro-Series Water Box (part# RK16091-1).

2008-10 Models: Replaces restrictive 1 3/4" rubber exhaust hose with large 2 1/4" aluminum tubing & outlet. For maximum performance, use with RIVA Pro-Series Water Box (part# RK16091-1). Can also be utilized with OEM water box using silicone reduction coupler (part# RK16090-08-ERC).

Description Part No. RK16090-08 RIVA Racing Free Flow Exhaust Kit Ultra 250 (08), 260 (2009-10), 300 (2011-12)



RIVA RACING PRO-SERIES ULTRA 250/260/300 WATER BOX

Developed on RIVA's Dyno and tested extensively on the water, this water box features radiused exhaust tubes and end caps for optimum exhaust flow. Unique exhaust baffle will increase the low-end power and mid-range pull of your Kawasaki Watercraft. Delivers up to 15hp on modified engines along with significant torque gains. High-strength aluminum construction will survive backfires and meltdowns. Powder coated to prevent corrosion. A must for modified motors. Includes detailed installation instructions. Key Features:

- Delivers up to 15hp on modified craft.
- Machined hose flanges for reliable coupler retention.
- Radiused exhaust tubes & end caps.
- Powder coated to prevent corrosion.

2011-12 Ultra 300: Direct replacement for original water box. Use with stock exhaust outlet hose or RIVA Free Flow Exhaust Kit (part# RK16090-08). 2008-10 Models: Direct replacement for original water box. Features larger outlet (2-1/4") compared to stock water box (1-3/4"). Must be used with RIVA Free Flow Exhaust Kit RK16090-08.

2007 Models: Direct replacement for original water box. Use with RIVA Free Flow Exhaust Kit (Part # RK16090).

Description Part No. RIVA Ultra 250/260/300 Pro-Series Water Box RK16091-1



RIVA EXHAUST REDUCTION COUPLER

Fits: 2009-10 Ultra 260 & 2008 Ultra 250. High-temp silicone reduction coupler allows RIVA Free Flow Exhaust Kit (Part # RK16090-08) to be used with the stock water box.

Part No. RK16090-08-ERC RIVA Exhaust Reduction Coupler



RIVA RACING BILLET EXHAUST TIP FOR ULTRA 250X/LX, 260X, STX-15F/12F

Quickly and easily add style to your craft with this direct replacement for

the stock, plastic exhaust tip. Made from billet aluminum with laser etched graphics. Anodized to prevent corrosion.

Description Part No. RIVA Racing Billet Aluminum Exhaust Tip **RK16086** Ultra 250X/LX (07), STX-15F (2004-09)/STX-12F (2003-08) RK16090-EO RIVA Racing Billet Aluminum Exhaust Outlet Ultra 250X/LX (08), 260X (2009-10), 300X (2011-12)

RIVA ULTRA 300 EXHAUST RACE PLATE

RIVA's Exhaust Race Plate allows easy removal of restrictive honeycomb element on Ultra 300 for competition use. OEM exhaust element is located inside exhaust manifold obstructing exhaust flow and producing excessive heat.

Installation of Race Plate increases horsepower and reduces under-hood operating temperatures. Plate is precision machined out of high quality stainless steel. FOR COMPETITION USE ONLY.

Description	Part No.
RIVA Ultra 300 Exhaust Race Plate	RK18100-ERP



ULTRA 250/260/300 INTERCOOLER TEMPERATURE CONTROL UPGRADE KIT

The R&D Ultra 250 Intercooler Temperature Control system was developed to offer an inexpensive complete bolt on kit that will allow the full performance and cooling potential the O.E.M. intercooler has to offer for recreational applications. Intercooler core water temperatures have a range of affect on the supercharged air temperatures that enter into the engine. The Kawasaki Ultra 250 Intercooler operates on a dual line entrance mixture of lake temperature water and hot (140 degree) engine water that enters from the exhaust manifold to the top of the intercooler. R&D has found that bypassing the hot engine cooling water directly outward, and adding an additional intercooler cooling line, there can be a substantial and noticeable increase in low end and midrange power along with reduced detonation. The R&D Intercooler Temperature Control Kit also includes an industry first intercooler pressure relief blowoff valve to keep internal water pressures down to safe O.E.M. pressure ranges. R&D offers a range of machined flow control fittings to allow water volume control tuning for intercooler temperature adjustments for warm lake water and extreme hot air conditions. R&D offers an additional pressure relief blowoff valve kit for high water volume flow rates on higher boost Performer and Stage 1 engine kits. The R&D Kit will allow temperature tuning that will deliver surprising results.

- More horsepower with cooler intake air temperatures
- Increased acceleration and mid range performance
- · Reduces detonation in hot weather conditions
- Temperature control tuneability
- An inexpensive recreational performance addition
- Pressure relief valve preserves O.E.M. intercooler
- · Easy installation instructions

Description	Part No.
R&D 250/260/300 Intercooler Temperature	660-82500
Control Upgrade Kit	



R&D ULTRA 300 PERFORMANCE EXHAUST PLATE

The R&D Performance Exhaust Plate replaces the restrictive OEM exhaust honeycomb filter that Kawasaki recommends inspecting or replacing every 25 hours. The **R&D** Exhaust Plate eliminates excessive exhaust heat and flow restriction produced by the OEM exhaust filter. Improved exhaust flow

decreases back pressure, and heat and increase performance. The Exhaust Plate also features small water ports that decrease water flow to the water box, which eliminates hard starting conditions from wet spark plugs. The R&D Exhaust upgrade never needs to be inspected or replaced. Kit comes complete with gaskets to install.

Description	Part No.
R&D Ultra 300 Performance Exhaust Plate	331-35300



R&D HIGH TEMPERATURE SILICONE COUPLINGS

Description	Part No.
3" - 3" High Temp Silicone Couplings	061-30030
3" - 2" Reducer High Temp Silicone Couplings	061-32500
2.75" - 2.5" Reducer High Temp Silicone Couplings	061-32501
3" - 2.75" Reducer High Temp Silicone Couplings	061-32750



KAWI GIRLS & BOYS RACING TEAM AT 2013 HOT PRODUCTS IJSBA MARK HAHN MEMORIAL HAVASU 300 66 - KAWI GIRLS PARIS/KANAMORI/KUME 66X - KAWI BOYS JIM FERRIN/BEN/YUJI SHIRAKI

SYSTEMS

GASKETS ENGINE/





RIVA ULTRA VALVE TRAIN UPGRADE KIT

RIVA's Valve Train Upgrade Kits increase the reliability of your modified engine by reducing the possibility of valve float at high rpm. Includes lightweight, precisionmachined titanium valve retainers, racing valve springs, and base washers.

Description	Part No.
RIVA Ultra Valve Train Upgrade Kit	RK19085-VTU
Ultra 250/260, STX-15F	



RIVA KAWASAKI **HIGH PERFORMANCE VALVE SET**

RIVA High Performance Valve Kits are engineered to improve reliability and performance in high-boost supercharged & turbocharged engines. Intake valves are built from high grade EV-8 (24-4N) stainless that is extremely resistant to corrosion.

Exhaust valves are built from inconel alloy (IN-751). Direct drop-in replacement valves require no machining of cylinder head.

- · Stronger & lighter than stock valves.
- Redesigned valve heads for improved air flow & strength.
- High grade stainless intake valves resist corrosion.
- Inconel exhaust valves resist heat from high boost applications.
- Valve stems feature hard-chrome plating for superior wear & lubricity.
- Includes high strength valve locks. Sold in sets of 16 (8 Intake/8 Exhaust)

Description	Part No.
RIVA Ultra 250/260, STX-15F*	RK19085-HPV-0
High Performance Valve Set	

*300X exhaust valves are 1mm larger than 250/260



RIVA VALVE COMPRESSION TOOL

RIVA's overhead Valve Compression Tool allows easy removal of valve springs and keepers without removing the cylinder head. Includes compression adapter to pressurize cylinder keeping valves in place during removal of stock springs and keepers. Fits both Kawasaki 1.5L & Yamaha 1.8L 4-stroke engines.

Description	Part No.
RIVA Valve Compression Tool	RY19040-VCT
Fits Kawasaki 1.5L 4-stroke & Yamaha 1.8L	



CP PISTON KITS FOR KAWASAKI

Ultra 250X (2007-08), Ultra 260X (2009-10) Ultra 300X (2011-13) SuperCharged 4 stroke, DOHC inline 4 cylinder Stock CR: 8.4:1 Stock Bore: 3.267 (83mm) Stock Stroke: 2.724 (69.2mm)

PISTON KIT	DESCRIPTION	RING #
M4049	83mm Standard Bore (1498cc)	CPN-3268
	2009 - 12 Kawasaki Ultra 260X 9.5:1 Turbo	
M1078	83mm Standard Bore (1498cc)	CPN-3386
	2009 - 12 Kawasaki Ultra 260X 10.5:1 Turbo	
Stock Bore: 3	3.267 (83mm)	•

^{*}Sold as Kit (4 pistons per kit)

^{**}Piston sold complete with: rings, piston pin and locks



JE PISTON KITS FOR KAWASAKI ULTRA 250X/260X/300X

MODEL	PISTON KIT #	DISP.	BORE SIZE	OVER SIZE	COMP. RATIO	RING #
250X/260X	274213	1498cc	83mm	STD	9.5:1	JG1001-3268
250X/260X	290051	1498cc	83mm	STD	10.5:1	JG1001-3268
300X	300271	1498cc	83mm	STD	9.5:1	JG1001-3268
300X	300272	1498cc	83mm	STD	10.5:1	JG1001-3268

^{*}Sold as Kit (4 pistons per kit)

^{**}Piston sold complete with: rings, piston pin and locks



WISECO PISTON KITS FOR **KAWASAKI ULTRA 260LX/260X**

Kawasaki Model	Years	Bore x Stroke (mm)	Piston Kit Number	Replacement Ring Set	Pins & Clips
ULTRA 260LX ULTRA 260X	2009-10	83.00	40048M08300*	8300XX	Wrist Pin S624 Circlips CW28
8.4:1 Compression					

Sold individually





CARRILLO CONNECTING RODS

Description	Part No.
Carrillo Connecting Rod Set	KA-STX15>-8M4449S-04
ULTRA 250/260/300 & STX-15F	(sold 4 rods per set)



RIVA PRO-SERIES 4-STROKE CYLINDER HEAD STUD KITS

RIVA's ultra high strength cylinder head stud kit is essential equipment when upgrading internal components on your high boost Yamaha engine. Precision machined from premium grade 8740 alloy and heat treated to exacting tolerances, these studs dramatically increase reliability & ease of maintenance. Key Benefits Include:

- Superior material & heat treat process provide 10X better than OEM bolts.
- Studs provide improved alignment of cylinder head and gasket.
- More accurate & consistent torque loading.
- Helps prevent blown head gaskets and assures optimum engine sealing.

Description Part No. RIVA Pro-Series Cylinder Head Stud Kits RK10085-HSK

Ultra 250/260/300, STX-15F



MINORU KANAMORI

WRENCHING ON HIS FRIEND'S ULTRA 300X

2013 Hot Products

IJSBA MARK HAHN

MEMORIAL HAVASU 300











SQUADRON ULTRA 250/260 OIL CAP

The Squadron Oil Cap features a clear window to allow you to see the internal parts of your engine. The oil cap comes in three color options and is anodized to prevent corrosion and wear.

Description	Part No.
Squadron Red with Silver Ring Billet Oil Cap	DCR-OIL-01
Squadron Green with Silver Ring Billet Oil Cap	DCR-OIL-02
Squadron Black with Silver Ring Billet Oil Cap	DCR-OIL-03



TBM ULTRA 250 BILLET OIL CAP

Complete the dress up of your engine compartment with the TBM billet aluminum oil filler cap.

Description	Part No.
TBM Ultra 250 Billet Oil Cap	TBM139



- 1-inch nut easy-on/easy wrench-off
- Drilled safety wire holes for racing
- Heavy-duty construction
- Premium filter media provides outstanding filtration at high-flow rates.

Description	OEM#	Part No.
All Kawasaki Four Stroke PWC	16099-004	KN204







Description	Part No.
NGK Spark Plug 10/box	CR9EK
NGK Laser Platinum Premium Plug 4/box	PMR9B
Nippon Denso Iridium Plug 4/box	IU27
Sold per hox only	

Model	NGK Spark Plug	NGK Platinum Plug	Denso Iridium Plug
250X		PMR9B (4/box)	IU27 (4/box)
Ultra LX	CR9EK (10/box)		IU27A (4/box)
260X		PMR9B (4/box)	IU27 (4/box)
300X		PMR9B (4/box)	IU27 (4/box)
300LX		PMR9B (4/box)	IU27 (4/box)
STX12F	CR9EK (10/box)		IU27A (4/box)
STX15F	CR9EK (10/box)		IU27A (4/box)



RIVA ULTRA PRO-SERIES STEERING SYSTEM

Introducing the ultimate race proven steering system for your Kawasaki Ultra. Fully adjustable design features a dual tube steering head for maximum strength & rigidity. Directly replaces bulky OEM mechanism with a stronger & lighter unit that provides variable height options. Delivers a precision feel and the confidence to push your craft to the limit with improved dependability and comfort. Bulletproof bar clamp will accept any 7/8" handlebar or 1 1/8" fat bars. Includes all necessary installation hardware and instructions.

Kev Features:

- Superior strength & rigidity over OEM system.
- · Cutting edge race styling.
- Variable height and handlebar tilt adjustment.
- Accepts both 7/8" bars & 1 1/8" Fat bars.
- Retains Off Throttle Steering system.
- Race tested & proven on 2010 IJSBA/APBA tours.
- All aluminum parts anodized to prevent corrosion.
- Standard 8 3/4" tubes provide adjustment.
- Optional 11 1/2" tube kit provides additional height choice.
- Fits Kawasaki Ultra 250/260/300 models.

NOTE: Requires use of Aftermarket Handlebars.

Description Part No. RIVA Ultra 250/260/300 Steering System RK20090-U-8.75 RIVA 11.75" Tube Kit for RK20090 RK20090-RK-11.75



2012 Hot Products IJSBA MARK HAHN MEMORIAL HAVASU 300





RIVA ULTRA PRO-SERIES STEERING LOWER

RIVA's Steering System Lower replaces the inferior stock steering plate mount that wear outs and fails over time. Constructed with billet aluminum and high quality stainless steel materials along with high quality sealed cartridge bearings ensuring smooth precise steering. Billet steering arm provides an infinite amount of steering ratio adjustment and incorporates a dampening effect enabling you to ride in any conditions with complete confidence and control. Supplied billet lower clamp provides additional tilt adjustment for increased comfort.

Kev Features:

- Superior strength & rigidity over OEM system.
- · Cutting edge materials and design.
- Variable tilt adjustment.
- Retains Off Throttle Steering system.
- Race tested & proven on 2011 IJSBA/APBA tours.
- All aluminum parts anodized to prevent corrosion.
- Requires RIVA Ultra Pro-Series Steering System (part# RK20090-U-8.75)
- Fits Kawasaki Ultra 250/260/300 models.

Description Part No. RIVA Ultra Lower System Steering Assembly RK20090-L



RIVA ULTRA 250/260 STEERING COLUMN COVER

This lightweight cover fills the large void left when the stock steering system is removed. Designed for use with UMI Steering System and highly recommend when using RIVA Pro-Series Power Filter Kit (part# RK13096).

Description Part No. RIVA Ultra 250/260 Steering Column Cover **RK5-SCC-090**



SKAT-TRAK "HEAVY-ARMOR" **ULTRA 250/260** STEERING CABLE

The Skat-Trak "Heavy-Armor" steering cable directly replaces the stock steering cable that is

prone to failure on modified Kawasaki Ultra 250/260. At twice the thickness. this heavy-duty steering cable is more durable and reliable when compared to the stock steering cable. Comes complete with stainless steel ball joint cable ends for easy installation and adjustment.

Description Part No. Skat-Trak Heavy Armor PRSTKAWU250A

Ultra 250/260 Steering Cable* *This cable does not fit the Ultra 300.

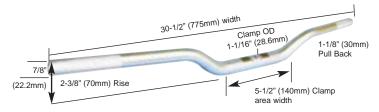
ULTRA 250/260/300 • CONTROL SYSTEMS & HANDLING



ULTRA 250/260/300 AFTERMARKET **BILLET HANDLEBAR ADAPTER**

This billet aluminum handlebar adapter was developed to allow a rider the ability to install aftermarket handlebars on the Kawasaki Ultra 250, 260 and 300. This simple conversion will greatly improve steering and control.

Description Part No. Ultra 250/260/300 Billet Handlebar Adapter DC-HA-KU



HOT PRODUCTS RUNABOUT FAT BARS

						_
Description						Part No.
Hot Products F	at Ru	nabo	out Ba	ars		HJFT-01



TBM RACING ULTRA 250X/260X/300X **REAR SPONSONS**

TBM's backing plate is a two piece design constructed of 6061 billet aluminum and allows you to adjust the sponson closer, or further away from the hull dramatically affecting the handling characteristics of your Ultra. The backing plates are not just a mounting pad for the sponson blade, they are designed to create lift and reduce friction once up on plane with our stepped design which increases speed and gives the blade more bite in the corners. These blades also incorporate a stepped design and have 12 different mounting positions giving you an infinite amount of adjustment.

Description	Part No.
TBM Ultra Adjustable Sponsons	TBM101-UL





RIVA RACING ULTRA 250/260/300 PRO-SERIES SPONSON KIT

Description	Part No.
RIVA Ultra 250/260/300 Pro-Series Sponson Kit	RK26090



R&D ULTRA 250/260/300 SPONSON KIT

Description	Part No.
R&D Ultra 250/260/300 Sponson Kit	121-25001





SE SPEED MAGIC ULTRA 250/260/300 **SPONSON WITH FIN**

Description		Part No.
SE Speed Magic Ultra 250/260/300	NEW	SE-101035
Sponson Kit		

SYSTEMS

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BILGE

& CONTROLS STEERING





Speed-O Shim

R&D ULTRA 250/260/300 AQUAVEIN SCOOP GRATE

The new R&D Kawasaki Ultra Aquavein Intake Grate Kit has been designed and developed with all new performance concepts in mind to deliver the ultimate handling and speed performance in recreational, offshore, and closed course race conditions. The new R&D Ultra Aquavein has been extensively offshore, race track, and 1 and 2 up recreational tested to guarantee reduced cavitation and maximum pump hook up in any condition. The R&D Ultra Aquavein will deliver quicker acceleration, higher top speed performance and a much smoother and more predictable ride over the O.E.M. intake grate in rough water conditions. Low speed and high-speed turns are a breeze with new found control.

Description	Part No.
R&D Ultra 250/260 Aquavein Scoop Grate	111-25000
R&D Ultra 300X Aquavein Intake Grate*	111-30000

* Speed-O Shim is included for the use of OEM (stock) Ride plate with 111-30000, which allow the ECU to adjust the throttle plate to a true full throttle position, allowing the Ultra 300x to gain 3-4 mph top speed.



R&D ULTRA 250/260/300 PUMP SHOE SEAL KIT

The R&D Pump Shoe Seal kit for the Ultra 250 is now available. The three piece Seal Kit stuffs up the unwanted cavities in the pump shoe and the OEM intake grate that aid in producing cavitation. This kit allows

you to seal up the area between the intake grate and pump shoe, which will reduce cavitation and increase pump efficiency and performance.

Description	Part No.
R&D Ultra 250/260 Pump Shoe Seal Kit	161-25000
R&D Ultra 300X Seal Kit for OEM Intake Grate	161-30000
R&D Ultra 300X Seal Kit for R&D Aquavein Grate	161-30001



RIVA RACING ULTRA 250/260 TOP-LOADER INTAKE GRATE

RIVA's top-loader intake grate features a unique tapered wing design that eliminates prop spin and cavitation while

delivering enhanced acceleration and top-speed. Deep side rails improve stability and handling. Durable black race coating protects from corrosion.

- Reduces cavitation
- Improves Hook-up
- No loss in top speed
- IJSBA legal

Description	Part No.
RIVA Ultra 250/260 Top-Loader Intake Grate	RK22090



RIVA ULTRA 300X TUNABLE TOP-LOADER INTAKE GRATE

The RIVA fully tunable Top-Loader

Intake Grate for the Ultra 300X features an adjustable foil & removable rear inlet chip. Developed through a joint effort with TBM Racing, this grate provides riders with the ability to tune for specific riding style or water conditions. The center foil has three positions or can be removed entirely. In flat water conditions it can be raised to the highest position increasing speed .5mph. Or be removed completely producing the same speed as the stock grate. The deeper center bars and removable rear inlet chip dramatically improve handling and hook up. The rear inlet chip can be removed or used with or without the center foil. Whether you're a closed course racer, offshore racer, or just a weekend warrior, the RIVA Tunable Top-Loader Intake Grate will enhance the hook up and handling of your Ultra 300X.

Key Features

- Adjustable design allows rider to tune grate.
- Dramatic increase in hook up & handling.
- Improved top speed in rough water conditions.
- No top speed loss on smooth water.
- Race bred design provides excellent handling.
- · Significantly reduces cavitation.

Description	Part No.
RIVA Ultra 300X Tunable Top-Loader Intake Grate	RK22100

KAWASAKI ULTRA 300X R&D STAGE 1 PARTS LIST

Stock Ultra 300 Avg. Speed 66-67 MPH @7,450 RPM R&D Stage 1 Kit Avg. Speed 73.5-74.5 MPH @ 7,950-8000 RPM * PARTS ARE SOLD INDIVIDUALLY, NOT IN KIT FORM.

Description	Part No.
R&D Ultra 300 Ride Plate Kit	121-30000
R&D Ultra 300 Aquavein Grate Kit	111-30000
R&D Ultra 300 Pump Shoe Seal Kit	161-30001
R&D Ultra 300 Anti-Cavitation Cone	161-25010
R&D Ultra 300 Sponson Kit	121-25001
R&D Ultra 300 Speed-Up Module	801-15300
R&D Ultra 300 Cool Air Filter Kit	215-25000
R&D Ultra 300 Waste Gate Block Off	611-26001
R&D Ultra 300 Performance Exhaust Plate	331-35300
R&D Ultra 300 Powershot Fuel Controller	801-25000
R&D Ultra 300 Deep Fuel Pickup	801-25100

KAWASAKI ULTRA 300X R&D PERFORMER PARTS LIST

Stock Ultra 300 Avg. Speed 66-67 MPH @7,450 RPM R&D Perfomer Kit Avg. Speed 72 MPH @ 7,800 RPM * PARTS ARE SOLD INDIVIDUALLY, NOT IN KIT FORM.

Description	Part No.
R&D Ultra 300 Ride Plate Kit	121-30000
R&D Ultra 300 Aquavein Grate Kit	111-30000
R&D Ultra 300 Pump Shoe Seal Kit	161-30001
R&D Ultra 300 Anti-Cavitation Cone	161-25010
R&D Ultra 300 Speed-Up Module	801-15300
R&D Ultra 300 Cool Air Filter Kit	215-25000
R&D Ultra 300 Performance Exhaust Plate	331-35300
R&D Ultra 300 Deep Fuel Pickup	801-25100



RIVA RACING ULTRA 250/260 PERFORMANCE RIDE PLATE

The RIVA Racing Ultra 250/260 Performance Ride Plate design allows craft to plane faster increasing acceleration & top-speed as well as improving handling in all types of water conditions.

Description Part No. RIVA Racing Ultra 250/260 Performance Ride Plate RK21090



TBM RACING KAWASAKI DRIVELINE **BEARING HOUSING SUPPORT**

TBM Racing's Kawasaki driveline bearing housing support, is an absolute must have for any high horsepower Kawasaki Jet Ski. The TBM driveline bearing housing support is 50% lighter. TBM uses these supports on every high performance competition and recreational Kawasaki stand-up and runabout they build to ensure the bearing housing doesn't self destruct from the increased stress and rpm of a modified craft. Fit's JS650, 550SX, 750 and 800 stand-ups and every year and model Kawasaki runabout.

Description	Part No.
TBM Racing Kawasaki Driveline Bearing	TBM141
Housing Support	

NEW



TBM RACING KAWASAKI **ULTRA REVERSE BLOCK OFF KIT**

TBM Racing's Reverse Block Off Kit consists of a block off plate for the hole in the front of the hull and a billet plug for the bulkhead fitting in the pump cavity which will prevent leaks and eliminate the possibility of sinking your expensive PWC when removing the reverse cable.

Description		Part No.
TBM Racing Reverse Block Off Kit	NEW	TBM159



RIVA ULTRA 300X PERFORMANCE RIDE PLATE

RIVA's new Ultra 300 ride plate was designed to limit bow rise allowing your craft to drive through chop and corner like it's on rails. The plate is entirely redesigned from the Ultra 250/260 plate with a strong emphasis on rough water hook up and handling. Includes billet block-off for use when the speedometer sender is removed.

Key Features:

- · Improves Hook up & Handling
- Provides Quicker Planing
- Integrated Reverse Gate Brackets
- Powder Coated to Prevent Corrosion
- · Reduces Porpoising
- IJSBA Race Legal
- Includes speedo sender block-off

<u>Description</u> Part No. RIVA Ultra 300X Performance Ride Plate RK21100



R&D ULTRA 250/260/300 HIGH PERFORMANCE RIDE PLATE

The R&D Kawasaki Ultra Ride Plate has been fashioned after R&D's dominant and championship winning GP-1200R and Kawasaki 15-F ride plate designs with a few new tricks added. The Ultra ride plate is re-angled over stock along with the addition of the new R&D stepper concept to add top speed improvements.

- 2 plus MPH top speed improvement
- Unique industry first multi-step concept
- Improved straight line stability
- Significantly improved cornering
- Reduced chine walking on high speed sweepers
- · Drives through chop with superior stability
- · Retains reverse gate mounting and operation.

Description	Part No.
R&D Ultra 250/260 Cast Aluminum Ride Plate	121-25000
R&D Ultra 300 High Performance Ride Plate	121-30000

SYSTEMS

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KX CONCORD

KR CONCORD

PITCH	PART NUMBER	PITCH	PART NUMBER
10/16	KX-CD-10/16	14/21	KR-CD-14/21
15/23	KX-CD-15/23	15/22	KR-CD-15/22
16/24	KX-CD-16/24		

			_		RECOMMENDED SOLAS	SIMPELLER	
Model	Year	Engine cc	Pump Dia.	Series	Stock Engine	Limited Engine	Modified Engine
Ultra 300X/300LX	11-12	1498	160mm	CONCORD	KR-CD-14/21	KR-CD-14/21 or KR-CD-15/22	KR-CD-15/22
Ultra 260X/260LX	09-10	1498	160mm	CONCORD	KX-CD-15/23	KX-CD-15/23 or KX-CD-16/24	KX-CD-16/24
Ultra 250X	07-08	1498	155mm	CONCORD	KX-CD-15/23 or KX-CD-16/21	KX-CD-15/23 or KX-CD-16/24	KX-CD-16/24
Ultra LX	07-08	1498	155mm	CONCORD	KX-CD-10/16	KX-CD-10/16	
STX 15-F	04-12	1498	148mm	CONCORD	KG-CD-14/21	KG-CD-14/21	KG-CD-15/21
STX 12-F	04-08	1199	148mm	CONCORD	KG-CD-13/19	KG-CD-13/19	KG-CD-14/20





ULTRA 250/260 LX/X 155-75-20 SWIRL

ULTRA 300 LX/X 160-83-20 SWIRL

PITCH	PART NUMBER	
13/18	SK557520SW1318	7
13/19	SK557520SW1319	
14/19	SK557520SW1419	
14/20	SK557520SW1420	

PITCH	PART NUMBER
16/21	SK608320SW1621
16/22	SK608320SW1622
16/23	SK608320SW1623

		_	RECOMMENDED SKAT-TRAK IMPELLER		
Model	Year	Pump Dia.	Stock Engine	Limited Engine	Modified Engine
Ultra 300X	11-12	160mm	SK608320SW1621	SK608320SW1622	SK608320SW1623
Ultra 300LX	11-12	160mm	SK608320SW1621	SK608320SW1622	SK608320SW1623
Ultra 260X	09-10	155mm	SK557520SW1419	Call for application	Call for application
Ultra 260LX	09-10	155mm	SK557520SW1419	Call for application	Call for application
Ultra 250X	07-08	155mm	SK557520SW1318	SK557520SW1318 or SK557520SW1319	SK557520SW1319 or SK557520SW1420
Ultra LX	07-08	155mm	SK557520SW1016	Call for application	Call for application
STX 12-F	04-08	148mm	*SK1100SW1319 or SK1100SW1319R**	SK1100SW1420	Call for application
STX 15-F	04-12	148mm	*SK1100SW1319 or SK1100SW1319R**	Call for application	Call for application

^{*}Suggested for maximum bottom-to-mid range acceleration gains. **Suggested for maximum top speed gains.





SKAT-TRAK TWIN IMPELLERS ULTRA 250/260/300

Main Drive

ULTRA 250X/260X

	Engine Mods	Pitch	Part No.
Main Drive	Stock	12/18	SK557520SWM1218
Main Drive	Limited	12/20	SK557520SWM1220
Main Drive	Supermod	13/23	SK557520SWM1323

	Engine Mods	Pitch	Part No.
Inducer	Stock	12/17	SK440ID1217
Inducer	Limited	12/17	SK440ID1217
Inducer	Supermod	14/18	SK440ID1418

ULTRA 300X

	Engine Mods	Pitch	Part No.
Main Drive	Stock	16/21	SK608320SWM1621
Main Drive	Limited	16/22	SK608320SWM1622
Main Drive	Supermod	16/23	SK608320SWM1623

	Engine Mods	Pitch	Part No.
Inducer	Stock	13/18	SK440ID1318
Inducer	Limited	14/19	SK440ID1419
Inducer	Supermod	15/20	SK440ID1520

R&D ULTRA 250/260/300 1 DEGREE NOZZLE WEDGE KIT

The R&D 1 Degree Reduction Nozzle Wedge Kit for the Ultra 250/260/300 will add quicker acceleration and top speed performance as well as allow the bow to ride slightly higher which will significantly reduce annoying bow spray promoting a much

dryer ride. Extensive testing has led our development team to wedge the reduction nozzle up 1 full degree which will inexpensively give better handling everywhere and provide a boost of up to 1 mph in top speed performance. The billet aluminum CNC machined 1 degree reduction nozzle wedge kit was specifically designed to work without compromising or removing the O.E.M. reverse gate. The R&D Pump Wedge Kit comes complete with all the necessary hardware and instructions for easy installation.

Description	Part No.
R&D Ultra 250/260 One Degree Nozzle Wedge Kit	141-25001
R&D Ultra 300 One Degree Nozzle Wedge Kit	141-30000



R&D ULTRA 250/260/300 **DRIVESHAFT SHIM KIT**

The R&D driveshaft shims install into the prop snout and removes the unwanted play or float the driveshaft has in the prop/pump assembly. Properly shimming the driveshaft will keep the driveshaft couplers fully engaged eliminating premature rubber dampener wear and failure.

Description	Part No.
R&D Ultra 250/260/300 Driveshaft Shim Kit	161-00810



TBM RACING ULTRA VANE **EXTENDING TAIL CONE**

With the four vane extenders integrated into the tail cone the turbulent water in the pump is controlled and straightened for a longer distance. They also centered the tip of the tail cone in the bore of the nozzle to even the pressures inside the compression nozzle. All this translates to improved hook

up, acceleration and a noticeable gain in top speed. Installation could not be easier and we also powder coat the tail cone for corrosion prevention.

Description	Part No.
TBM Racing Ultra 250/260/300X or LX	TBM120-UL
Ultra Vane Extending Tail Cone	



CRAIG WARNER TEAM • MONSTER ENERGY TEAM KAWASAKI 300X AT 2013 HOT PRODUCTS IJSBA MARK HAHN MEMORIAL HAVASU 300





R&D ULTRA 250/260/300 **ANTI-CAVITATION PUMP CONE KIT**

The R&D Anti-Cavitation Pump Cone Kit was developed to reduce overall internal pump cavitation within the Ultra offset reduction/ compression nozzle design. The O.E.M. Reduction/Compression nozzle is offset 5 degrees, while the pump cone/bearing cap

remains straight which causes uneven pressures within the pump and reduction nozzle. The R&D Anti-Cavitation Pump Cone is offset 5 degrees and reshaped to match the O.E.M. reduction nozzle offset promoting even pressures, which will substantially reduce cavitation, increase pump hook up, boost acceleration, and increase top speed performance.

Description	Part No.
R&D Ultra 250/260/300	161-25010
Anti-Cavitation Pump Cone Kit	





WET WOLF ADJUST-A-THRUST

Kawasaki STXR, STX12F, Ultra 250/260 and Ultra 300 pumps. Comes with shorter impeller shaft and bearing already installed into the body. Bearing changes in the tail cone are made easier due to the fact that the bearing is located at the bottom of the unit, instead of in a deep pocket like the stock tail cone. Since Wet Wolf was redesigning the units to upgrade to the new model of AAT, they took the liberty of putting in a larger bearing, and redid the shaft to accommodate it. Expect much more longevity from your tail cone bearing!

Description	Part No.
1100 ZXI/STXR/STX12F/STX15F (2004-06)	KAW1
Ultra 250 (2007-08), Ultra 260 (2009-10),	KAW4
Ultra 300 (2011-13), STX15F (2007-12)	
*This Kit does not contain Bearings and Impeller Shaft	



HYDRO-TURF HT PREMIER SEAT COVER ULTRA 250/260/300X





HYDRO-TURF SEAT COVER ULTRA 250/260/300X

Description Part No. HT Moto Ultra 250/260/300X, Ultra LX AZ-SEW62

Description Hydro-Turf Ultra 250/260/300X Part No. SEW62













HOT PRODUCTS RECOMMENDED KAWASAKI ULTRA 250/260/300 JETTRIM SEAT COVERS



KU250X101-A

Top: Medium Slip Black Front Side: Smooth Grain White Tail Front & Spike Rear: Smooth Grain Worx Green



Top & Rear Top: Medium Slip

Black

Front Collar: Smooth Grain Worx

Green

Center Band and Rear: Smooth

Worx Green

Side: Carbon Black Large Grain Stitch: Green Thread on Top



KU250X104-B

Front & Rear Top: Non Slip Black

Suede

Front Collar: Smooth Grain Red Center Band & Rear: Smooth

Grain Red

Side: Carbon Black Large Stitch: Red Thread on Top



Front, Side 2 & Tail: Carbon

Silver

Side 1 & Rear Side: Carbon

Black

Top: Carbon Black Stitch: Silver Thread on Top



Inside View

Inside View

Top View

MACC RACING ULTRA 250/260/300

RACING CARBON FIBER REAR SEAT Macc Racing has developed a Carbon Racing seat for the Ultra. The rear seat is about 15lbs lighter than stock and features a cool air induction

*Note: The Macc Racing Carbon Racing Rear seat is intended for a performance advantage and is not intended to be used as a seat for a passenger.

intake while keeping water out of the engine compartment.

Macc Racing Ultra 250/260/300

Carbon Racing Rear Seat

Description

CHEMICA

STEERING

ACCESSORIES SERVICE TOOLS

/HARDWARE



RIVA RACING ULTRA 250/260/300 BLOCK-OFF KIT

Lightweight carbon coated epoxy plates cover openings left in hood when mirrors are removed for competition. Easy installation requires no special tools. Reverse Lever Block-off plate sold separately. Fits all Ultra 250/260/300 models.

Description	Part No.
Ultra 250/260/300 Mirror Blockoff Kit	RK5-U250X-MB
Ultra 250/260/300 Reverse Lever Bloc	koff Kit RK5-U250X-RLB





VERSIPLUG "THE ORIGINAL" DRAIN SYSTEM

Versiplug is a self-bailing drain plug system produced using aircraft grade aluminum, water resistant plastic and stainless steel. Installation is simple, quick and easy. The kit will completely

drain your PWC without you having to do anything.

ATLANTIS FLUSH KITS

Description	Color	Part No.
Versiplug Drain System	Silver	PD1300
Versiplug Drain System	Black	PD1301



BILLET QUICK DRAIN

Mounts to the transom of your Kawasaki Personal Watercraft with billet aluminum mounting plate.

Description	Part No.
Billet Drain System	57-4065



COOL AIR INDUCTION

SNAP CONNECT & FLOW CONTROL

This flush kit includes adapter and also includes a quick disconnect that features a on/off water valve to make flushing the watercraft a simple and easy process.

Description	Part No.
Snap Connect and	SC-2900
Flow Control	
A. Adaptor Only	SC-2905



Part No.

MR-ULTRASEAT

Description	Part No.
2011-13 Ultra 300X, LX.	A7005
One Plug for Drain Flush	
another for Intercooler.	

Part No. Description 2003-10 4-Stroke A2628 The Ultra 250X/260X, LX & the STX-15F flush fitting is located inside of the hood. A2628 Flush Kit provides a locking quick disconnect valve which can be installed and left on for continued use with the female locking quick disconnect fitting.